Hibbing Taconite Company

Managed by ArcelorMittal Hibbing Management LLC

October 12, 2020

Regional Administrator
Air and Radiation Division
C/O Kathleen D'Agostino
US EPA, Region 5 (A-18J)
77 West Jackson Boulevard
Chicago, IL 60604
dagostino.kathleen@epa.gov

Re:

Hibbing Taconite Company's Quarter 3, 2020 Excess Emissions & Monitoring Performance Report

Permit Number 13700061

Ms. D'Agostino:

Hibbing Taconite Company (HTC) is subject to the 2016 Revision to 2013 Taconite Federal Implementation Plan Establishing BART for Taconite Plants (FIP) which requires the installation of Continuous Emission Monitors (CEMS) to monitor nitrogen oxides (NO_x) and sulfur dioxide (SO_2). This submittal satisfies the requirements of 40 CFR 52.1235(e)(7).

Per 40 CFR 52.1235(c)(4)(v), HTC is to provide a report of each performance evaluation and QA/QC check within 60 days of completion. The most recent performance evaluation results were submitted to the EPA on September 25th, 2020 from the CGAs performed during August 2020. A summary of the results is attached in Attachment A. During the reporting period, there were no out-of-control periods from the daily calibration drift assessments.

HTC does not have a limit in effect at this time associated with the NO_x CEMS, therefore the proposed NO_x limit listed in the FIP is not yet enforceable. The initial SO_2 limit came into effect during the 1^{st} Quarter 2017 reporting period and was revised on April 11, 2018 to 347.4 lbs SO_2/hr . Attached is HTC's Quarterly Excess Emissions and Monitoring System Performance Report. Considering that HTC's NO_x limit is not yet enforceable, HTC's report will contain a zero (0) in the boxes related to excess emission events. Periods of downtime that occurred during this reporting quarter are listed by monitor in the attached report.

Please contact Julie Lucas at (218) 262-6856 or <u>julie.lucas@arcelormittal.com</u> if you have any questions regarding this report.

I certify, based on the information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete.

Sincerely,

Edward LaTendresse

General Manager

Cc:

Julie Lucas, HTC

Edward Leterlune

Rich Zavoda, ArcelorMittal

Attachment A: Quality Control Reporting
Relative Accuracy Test Audit Results
Cylinder Gas Audit Results

					RATA	A's				
Emission Unit (EU)	Stack Vent (SV)	EU Description	Monitor	Pollutant	Audit Date	Results (%)	Next Test Due	Pass/Fail	Comments	
	021	Furnace Line One,	No MR	NOx	7/17/2019	6.0	3rd Quarter, 2020	Pass	Results less than 20%	
		Stack 1		SO₂	7/17/2019	5.0	3rd Quarter, 2020	Pass	Results less than 20%	
	022	Furnace Line One,	No MR	NO _x	7/18/2019	5.8	3rd Quarter, 2020	Pass	Results less than 20%	
020		Stack 2	INO IVIN	SO₂	7/18/2019	9.5	3rd Quarter, 2020	Pass	Results less than 20%	
020	023	Furnace Line One,	No MR	NOx	7/17/2019	2.0	3rd Quarter, 2020	Pass	Results less than 20%	
	023	Stack 3	INO IVIK	SO₂	7/17/2019	14.7	3rd Quarter, 2020	Pass	Results less than 20%	
	024	Furnace Line One,	No MR	NOx	7/18/2019	13.0	3rd Quarter, 2020	Pass	Results less than 20%	
	024	Stack 4	NOW	SO₂	7/18/2019	14.2	3rd Quarter, 2020	Pass	Results less than 20%	
	025	Furnace Line Two, Stack 4		No MR	NO _x	7/16/2019	4.1	3rd Quarter, 2020	Pass	Results less than 20%
				SO₂	7/16/2019	3.8	3rd Quarter, 2020	Pass	Results less than 20%	
	026	Furnace Line Two, Stack 3	No MR	NO _x	7/16/2019	5.0	3rd Quarter, 2020	Pass	Results less than 20%	
021	020			SO₂	7/16/2019	5.1	3rd Quarter, 2020	Pass	Results less than 20%	
	027	Furnace Line Two,	o, No MR	NO _x	7/16/2019	5.1	3rd Quarter, 2020	Pass	Results less than 20%	
		Stack 2		SO₂	7/16/2019	4.0	3rd Quarter, 2020	Pass	Results less than 20%	
	028	Furnace Line Two,	No MR	NO _x	7/16/2019	9.1	3rd Quarter, 2020	Pass	Results less than 20%	
		Stack 1	140 1411	SO₂	7/16/2019	8.5	3rd Quarter, 2020	Pass	Results less than 20%	
	029	Furnace Line One,	No MR	NOx	7/15/2019	6.2	3rd Quarter, 2020	Pass	Results less than 20%	
		Stack 1		SO₂	7/15/2019	6.0	3rd Quarter, 2020	Pass	Results less than 20%	
	030	Furnace Line One,	No MR	NOx	7/15/2019	5.6	3rd Quarter, 2020	Pass	Results less than 20%	
022		Stack 2		SO₂	7/15/2019	11.2	3rd Quarter, 2020	Pass	Results less than 20%	
	031	Furnace Line One,	No MR	NOx	7/15/2019	3.8	3rd Quarter, 2020	Pass	Results less than 20%	
		Stack 3	, NO MK	SO ₂	7/15/2019	9.5	3rd Quarter, 2020	Pass	Results less than 20%	
	032	Furnace Line One,	No MR	NOx	7/15/2019	6.5	3rd Quarter, 2020	Pass	Results less than 20%	
	552	Stack 4	140 IVII	SO ₂	7/15/2019	10.8	3rd Quarter, 2020	Pass	Results less than 20%	

^{*}The full RATA report has previously been submitted to the EPA. Refer to the referenced report for more information.

					CGA's							
Emission Unit (EU)	Stack Vent (SV)	EU Description	Monitor	Pollutant	Audit Date	Results (L/M%)	Next Test Due	Pass/Fail	Comments			
		021	No MR	NO _x	4/28/2020	1.8/4.0	4th Quarter, 2020	Pass				
	021			SO₂	4/29/2020	1.8/2.5	4th Quarter, 2020	Pass				
	022			NOx	4/28/2020	0.3/2.1	4th Quarter, 2020	Pass				
		022	No MR	SO ₂	4/29/2020	0.1/0.6	4th Quarter, 2020	Pass				
020	023			NOx	4/28/2020	2.7/0.4	4th Quarter, 2020	Pass	None			
	023	023	No MR	SO ₂	4/29/2020	1.4/2.0	4th Quarter, 2020	Pass				
	024			NO _x	4/28/2020	0.9/3.4	4th Quarter, 2020	Pass				
	024	024	No MR	SO₂	4/29/2020	1.3/1.1	4th Quarter, 2020	Pass				
	025	025	025	025	025	No MR	NO _x	4/29/2020	0.2/2.9	4th Quarter, 2020	Pass	
			NO WIK	SO₂	4/28/2020	3.9/1.0	4th Quarter, 2020	Pass	None			
	026	026	No MR	NO _x	4/29/2020	3.0/0.4	4th Quarter, 2020	Pass				
021	020			SO₂	4/28/2020	8.0/4.8	4th Quarter, 2020	Pass				
	027		No MR	NOx	4/29/2020	4.8/2.4	4th Quarter, 2020	Pass				
	027	027		SO₂	4/28/2020	2.9/3.5	4th Quarter, 2020	Pass				
	028	028	No MR	NO _x	4/29/2020	5.4/3.3	4th Quarter, 2020	Pass				
,	020			SO₂	4/28/2020	2.2/0.4	4th Quarter, 2020	Pass				
	029	029	No MR	NO _x	4/29/2020	0.1/2.2	4th Quarter, 2020	Pass				
	023	029	NO WIN	SO₂	4/28/2020	4.5/5.2	4th Quarter, 2020	Pass				
	030			NO _x	4/29/2020	2.8/0.6	4th Quarter, 2020	Pass	-			
022	030	030	No MR	SO₂	4/28/2020	3.6/3.2	4th Quarter, 2020	Pass				
022	031			NOx	4/29/2020	3.0/1.3	4th Quarter, 2020	Pass	None			
	031	031	No MR	SO₂	4/28/2020	3.0/3.5	4th Quarter, 2020	Pass				
	032		10.2	NOx	4/29/2020	0.5/1.2	4th Quarter, 2020	Pass				
	032	032	No MR	SO ₂	4/28/2020	4.5/4.5	4th Quarter, 2020	Pass				

	CYLINDER GAS AUDIT INFORMATION										
Gas	Test Level	Analyzers	Cylinder ID Number	Date of Certification	Type of Certification	Certified Audit Value					
NOX	Low	SV021-SV032	CC445373	2/8/2019	EPA Protocol	50.71					
NOX	Mid	SV021-SV032	CC162136	12/10/2019	EPA Protocol	99.33					
SO2	Low	SV021-SV032	CC268206	4/3/2019	EPA Protocol	12.44					
SO2	Mid	SV021-SV032	CC60559	11/20/2019	EPA Protocol	26.05					



Reporting Period Dates: July 1, 2020 - September 30, 2020
Company Name: Hibbing Taconite Company

Company Address: 4950 Hwy 5 North Hibbing MN

Process Unit Identification: EU020, EU021, EU022

Process Unit Description: Pellet Indurating Furnace Line No. 1, 2 & 3; straight grate indurating furnaces.

Total Source Operating Time in Reporting Period: See Individual Stacks
Total Source Operating Days in Reporting Period: See Individual Stacks

Emission Limitation: 347.4 lbs SO2/hr (30 day rolling average)

Analyzer Analyte: SO2

Analyzer Manufacturer:

Analyzer Manufacturer Model No.:

Analyzer Serial Number:

Date of Latest CMS Certification or Audit:

See Individual Stacks

See Individual Stacks

See Individual Stacks

Description of changes in CEMS, processes, or

controls since last reporting period:

See Individual Stacks

Excess Emissions Summary					
Duration of excess emissions in reporting period due to:					
a. Startup/Shutdown	0.0				
b. Control equipment problems	0.0				
c. Process problems	0.0				
d. Other known causes	0.0				
e. Unknown causes	0.0				
2. Total duration of excess emissions (days)	0.0				
3. Total duration of excess emissions (%)	0.00%				

Excess Emissions Details							
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action	
There were no periods of excess emissions during this reporting period							

	CMS Downtime Details										
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action							
	See Individual Stacks										

Reporting Period Dates: July 1, 2020 - September 30, 2020
Company Name: Hibbing Taconite Company

Company Address: 4950 Hwy 5 North Hibbing MN
Process Unit Identification: EU020

Process Unit Description: Pellet Indurating Furnace Line No. 1; straight grate indurating furnace.

Total Source Operating Time in Reporting Period: 1,206 hours
Total Source Operating Days in Reporting Period: 51 days
Emission Limitation: N/A
Analyzer Analyte: NOX

Analyzer Manufacturer:

Analyzer Manufacturer Model No.:

Analyzer Serial Number:

Date of Latest CMS Certification or Audit:

See Individual Stacks
See Individual Stacks
See Individual Stacks

Description of changes in CEMS, processes, or

controls since last reporting period:

See Individual Stacks

Excess Emissions Summary					
Duration of excess emissions in reporting period due to:					
a. Startup/Shutdown	0.0				
b. Control equipment problems	0.0				
c. Process problems	0.0				
d. Other known causes	0.0				
e. Unknown causes	0.0				
Total duration of excess emissions (days)	0.0				
3. Total duration of excess emissions (%)	0.00%				

CMS Performance Summary	
CMS Downtime in reporting period due to:	
a. Monitor equipment malfunctions	0.0
 b. Non-Monitor equipment malfunctions 	0.0
c. Quality assurance calibration	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total CMS Downtime (hours)	0.0
3. Total CMS Downtime (%)	0.00%

Excess Emissions Details							
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action	
There were no periods of excess emissions during this reporting period							

	CMS Downtime Details										
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action							
			See Indivi	idual Stacks							

Reporting Period Dates: July 1, 2020 - September 30, 2020
Company Name: Hibbing Taconite Company

Company Address: 4950 Hwy 5 North
Hibbing MN
Process Unit Identification: EU020 SV021

Process Unit Description: Pellet Indurating Furnace Line No. 1; straight grate indurating furnace.

Total Source Operating Time in Reporting Period:

Total Source Operating Days in Reporting Period:

Emission Limitation:

Analyzer Analyte:

1,206 hours
51 days
N/A
N/A
NOX

Analyzer Manufacturer: Teledyne Monitor Labs

 Analyzer Manufacturer Model No.:
 T200M

 Analyzer Serial Number:
 225

 Date of Latest CMS Certification or Audit:
 8/10/2020

Description of changes in CEMS, processes, or

controls since last reporting period:

Excess Emissions Summary					
Duration of excess emissions in reporting period due to:					
a. Startup/Shutdown	0.0				
b. Control equipment problems	0.0				
c. Process problems	0.0				
d. Other known causes	0.0				
e. Unknown causes	0.0				
Total duration of excess emissions (days)	0.0				
3. Total duration of excess emissions (%)	0.00%				

CMS Performance Summary	
CMS Downtime in reporting period due to:	
a. Monitor equipment malfunctions	0.0
b. Non-Monitor equipment malfunctions	0.0
c. Quality assurance calibration	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total CMS Downtime (hours)	0.0
3. Total CMS Downtime (%)	0.00%

Excess Emissions Details							
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action	
There were no periods of excess emissions during this reporting period							

	CMS Downtime Details								
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action					
			There were no periods of down	time during this reporting period.					
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							

Reporting Period Dates: July 1, 2020 - September 30, 2020
Company Name: Hibbing Taconite Company

Company Address: 4950 Hwy 5 North
Hibbing MN
Process Unit Identification: EU020 SV021

Process Unit Description: Pellet Indurating Furnace Line No. 1; straight grate indurating furnace.

Total Source Operating Time in Reporting Period: 1,206 hours

Total Source Operating Days in Reporting Period: 51 days

Emission Limitation: N/A

Analyzer Analyte: \$02

Analyzer Manufacturer: Teledyne Monitor Labs

Analyzer Manufacturer Model No.: T100H
Analyzer Serial Number: 137
Date of Latest CMS Certification or Audit: 8/10/2020

Description of changes in CEMS, processes, or

controls since last reporting period:

Excess Emissions Summary						
Duration of excess emissions in reporting period due to:						
a. Startup/Shutdown	0.0					
b. Control equipment problems	0.0					
c. Process problems	0.0					
d. Other known causes	0.0					
e. Unknown causes	0.0					
Total duration of excess emissions (days)	0.0					
3. Total duration of excess emissions (%)	0.00%					

CMS Performance Summary	
CMS Downtime in reporting period due to:	
a. Monitor equipment malfunctions	0.0
b. Non-Monitor equipment malfunctions	0.0
c. Quality assurance calibration	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total CMS Downtime (hours)	0.0
3. Total CMS Downtime (%)	0.00%

Excess Emissions Details							
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action	
There were no periods of excess emissions during this reporting period							

	CMS Downtime Details								
Start Date & Time	Date & Time End Date & Time Duration of Monitor Downtime (hours)		Cause of Monitor Downtime	Corrective Action					
			There were no periods of down	ntime during this reporting period.					
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							

Reporting Period Dates: July 1, 2020 - September 30, 2020
Company Name: Hibbing Taconite Company

Company Address: 4950 Hwy 5 North
Hibbing MN
Process Unit Identification: EU020 SV021

Process Unit Description: Pellet Indurating Furnace Line No. 1; straight grate indurating furnace.

N/A

Total Source Operating Time in Reporting Period:

Total Source Operating Days in Reporting Period:

Emission Limitation:

Analyzer Analyte:

Analyzer Manufacturer:

1,206 hours

51 days

N/A

Stack Flow

Stack Flow

Analyzer Manufacturer Model No.: FLSE 100-H K178 35HSHS

Analyzer Serial Number: 8398564/18118323

Date of Latest CMS Certification or Audit: 8/10/2020

Description of changes in CEMS, processes, or

controls since last reporting period:

	CMS Performance Summary						
ĺ	CMS Downtime in reporting period due to:						
١	a. Monitor equipment malfunctions	0.0					
١	 b. Non-Monitor equipment malfunctions 	0.0					
١	c. Quality assurance calibration	0.0					
١	d. Other known causes	0.0					
ı	e Unknown causes	0.0					

0.0

0.00%

Excess Emissions Summary	
Duration of excess emissions in reporting period due to:	
a. Startup/Shutdown	0.0
b. Control equipment problems	0.0
c. Process problems	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
Total duration of excess emissions (days)	0.0
3. Total duration of excess emissions (%)	0.00%

Excess Emissions Details							
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action	
There were no periods of excess emissions during this reporting period							

2. Total CMS Downtime (hours)

3. Total CMS Downtime (%)

	CMS Downtime Details							
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action				
	There were no periods of downtime during this reporting period.							
		0.0						
		0.0						
		0.0						
		0.0						
		0.0						
		0.0						
		0.0	•					

Reporting Period Dates: July 1, 2020 - September 30, 2020
Company Name: Hibbing Taconite Company

Company Address: 4950 Hwy 5 North
Hibbing MN
Process Unit Identification: EU020 SV022

Process Unit Description: Pellet Indurating Furnace Line No. 1; straight grate indurating furnace.

Total Source Operating Time in Reporting Period:

Total Source Operating Days in Reporting Period:

Emission Limitation:

Analyzer Analyte:

1,206 hours
51 days
N/A
N/A
NOX

Analyzer Manufacturer: Teledyne Monitor Labs

 Analyzer Manufacturer Model No.:
 T200M

 Analyzer Serial Number:
 226

 Date of Latest CMS Certification or Audit:
 8/10/2020

Description of changes in CEMS, processes, or

controls since last reporting period:

Excess Emissions Summary						
Duration of excess emissions in reporting period due to:						
a. Startup/Shutdown	0.0					
b. Control equipment problems	0.0					
c. Process problems	0.0					
d. Other known causes	0.0					
e. Unknown causes	0.0					
Total duration of excess emissions (days)	0.0					
3. Total duration of excess emissions (%)	0.00%					

CMS Performance Summary	
CMS Downtime in reporting period due to:	
a. Monitor equipment malfunctions	0.0
 b. Non-Monitor equipment malfunctions 	0.0
c. Quality assurance calibration	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total CMS Downtime (hours)	0.0
3. Total CMS Downtime (%)	0.00%

Excess Emissions Details								
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action		
There were no periods of excess emissions during this reporting period								

	CMS Downtime Details								
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action					
			There were no periods of down	time during this reporting period.					
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							

Reporting Period Dates: July 1, 2020 - September 30, 2020
Company Name: Hibbing Taconite Company

Company Address: 4950 Hwy 5 North
Hibbing MN
Process Unit Identification: EU020 SV022

Process Unit Description: Pellet Indurating Furnace Line No. 1; straight grate indurating furnace.

Total Source Operating Time in Reporting Period:

Total Source Operating Days in Reporting Period:

Emission Limitation:

Analyzer Analyte:

1,206 hours
51 days
N/A
S02

Analyzer Manufacturer: Teledyne Monitor Labs

Analyzer Manufacturer Model No.: T100H
Analyzer Serial Number: 136
Date of Latest CMS Certification or Audit: 8/10/2020

Description of changes in CEMS, processes, or

controls since last reporting period:

0.0
0.0
0.0
0.0
0.0
0.0
0.00%

CMS Performance Summary	
CMS Downtime in reporting period due to:	
a. Monitor equipment malfunctions	0.0
 b. Non-Monitor equipment malfunctions 	0.0
c. Quality assurance calibration	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total CMS Downtime (hours)	0.0
3. Total CMS Downtime (%)	0.00%

Excess Emissions Details								
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action		
There were no periods of excess emissions during this reporting period								

CMS Downtime Details								
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action				
			There were no periods of down	ntime during this reporting period.				
		0.0						
		0.0						
		0.0						
		0.0						
		0.0						
		0.0						
•		0.0						

Reporting Period Dates: July 1, 2020 - September 30, 2020
Company Name: Hibbing Taconite Company

Company Address: 4950 Hwy 5 North
Hibbing MN
Process Unit Identification: EU020 SV022

Process Unit Description: Pellet Indurating Furnace Line No. 1; straight grate indurating furnace.

N/A

Total Source Operating Time in Reporting Period:

Total Source Operating Days in Reporting Period:

Emission Limitation:

Analyzer Analyte:

Stack Flow

Analyzer Manufacturer:

Sick Maihak

Analyzer Manufacturer Model No.: FLSE 100-H K178 35HSHS

Analyzer Serial Number: 11318687/ 11318690

Date of Latest CMS Certification or Audit: 8/10/2020

Description of changes in CEMS, processes, or

controls since last reporting period:

CMS Performance Summary
CMS Downtime in reporting period due to:
 a. Monitor equipment malfunctions
b. Non-Monitor equipment malfunctions
c. Quality assurance calibration
d. Other known causes
e. Unknown causes
2. Total CMS Downtime (hours)
3. Total CMS Downtime (%)

3.0 0.0 0.0 0.0 3.0 0.25%

Excess Emissions Summary	
Duration of excess emissions in reporting period due to:	
a. Startup/Shutdown	0.0
b. Control equipment problems	0.0
c. Process problems	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total duration of excess emissions (days)	0.0
3. Total duration of excess emissions (%)	0.00%

	Excess Emissions Details							
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action		
There were no periods of excess emissions during this reporting period								

	CMS Downtime Details								
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action					
08/06/2020 00:00	08/06/2020 00:59	1.0	Monitor equipment malfunctions	Flow meter cleaned. Returned to operation. Followed SSM plan.					
08/06/2020 09:00	08/06/2020 10:59	2.0	Monitor equipment malfunctions	Flow meter cleaned. Returned to operation. Followed SSM plan.					
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							

Reporting Period Dates: July 1, 2020 - September 30, 2020
Company Name: Hibbing Taconite Company

Company Address: 4950 Hwy 5 North
Hibbing MN
Process Unit Identification: EU020 SV023

Process Unit Description: Pellet Indurating Furnace Line No. 1; straight grate indurating furnace.

Total Source Operating Time in Reporting Period:

Total Source Operating Days in Reporting Period:

Emission Limitation:

Analyzer Analyte:

1,206 hours
51 days
N/A
N/A
NOX

Analyzer Manufacturer: Teledyne Moniror Labs

 Analyzer Manufacturer Model No.:
 T200M

 Analyzer Serial Number:
 224

 Date of Latest CMS Certification or Audit:
 8/10/2020

Description of changes in CEMS, processes, or

controls since last reporting period:

Excess Emissions Summary	
Duration of excess emissions in reporting period due to:	
a. Startup/Shutdown	0.0
b. Control equipment problems	0.0
c. Process problems	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
Total duration of excess emissions (days)	0.0
3. Total duration of excess emissions (%)	0.00%

CMS Performance Summary	
CMS Downtime in reporting period due to:	
a. Monitor equipment malfunctions	0.0
b. Non-Monitor equipment malfunctions	0.0
c. Quality assurance calibration	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total CMS Downtime (hours)	0.0
3. Total CMS Downtime (%)	0.00%

Excess Emissions Details									
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action			
	There were no periods of excess emissions during this reporting period								

	CMS Downtime Details									
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action						
			There were no periods of down	time during this reporting period.						
		0.0								
		0.0								
		0.0								
		0.0								
		0.0								
		0.0								
		0.0								

Reporting Period Dates: July 1, 2020 - September 30, 2020
Company Name: Hibbing Taconite Company

Company Address: 4950 Hwy 5 North
Hibbing MN
Process Unit Identification: EU020 SV023

Process Unit Description: Pellet Indurating Furnace Line No. 1; straight grate indurating furnace.

Total Source Operating Time in Reporting Period: 1,206 hours
Total Source Operating Days in Reporting Period: 51 days
Emission Limitation: N/A
Analyzer Analyte: SO2

Analyzer Manufacturer: Teledyne Monitor Labs

Analyzer Manufacturer Model No.: T100H
Analyzer Serial Number: 134
Date of Latest CMS Certification or Audit: 8/10/2020

Description of changes in CEMS, processes, or

controls since last reporting period:

Excess Emissions Summary					
Duration of excess emissions in reporting period due to:					
a. Startup/Shutdown	0.0				
b. Control equipment problems	0.0				
c. Process problems	0.0				
d. Other known causes	0.0				
e. Unknown causes	0.0				
2. Total duration of excess emissions (days)	0.0				
3. Total duration of excess emissions (%)	0.00%				

CMS Performance Summary	
CMS Downtime in reporting period due to:	
a. Monitor equipment malfunctions	0.0
b. Non-Monitor equipment malfunctions	0.0
c. Quality assurance calibration	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total CMS Downtime (hours)	0.0
3. Total CMS Downtime (%)	0.00%

Excess Emissions Details									
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action			
	There were no periods of excess emissions during this reporting period								

CMS Downtime Details									
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action					
	There were no periods of downtime during this reporting period.								
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
•		0.0							

Reporting Period Dates: July 1, 2020 - September 30, 2020
Company Name: Hibbing Taconite Company

Company Address: 4950 Hwy 5 North Hibbing MN
Process Unit Identification: EU020 SV023

Process Unit Description: Pellet Indurating Furnace Line No. 1; straight grate indurating furnace.

Total Source Operating Time in Reporting Period:
Total Source Operating Days in Reporting Period:
51 days
Emission Limitation:
Analyzer Analyte:
Stack Flow
Analyzer Manufacturer:
Sick Maihak

Analyzer Manufacturer Model No.: FLSE 100-H K178 35HSHS
Analyzer Serial Number: 11318686/ 11318679

Date of Latest CMS Certification or Audit: 8/10/2020

Description of changes in CEMS, processes, or

controls since last reporting period:

Excess Emissions Summary					
Duration of excess emissions in reporting period due to:					
a. Startup/Shutdown	0.0				
b. Control equipment problems	0.0				
c. Process problems	0.0				
d. Other known causes	0.0				
e. Unknown causes	0.0				
2. Total duration of excess emissions (days)	0.0				
3. Total duration of excess emissions (%)	0.00%				

CMS Performance Summary						
CMS Downtime in reporting period due to:						
a. Monitor equipment malfunctions	0.0					
 b. Non-Monitor equipment malfunctions 	0.0					
 c. Quality assurance calibration 	0.0					
d. Other known causes	0.0					
e. Unknown causes	0.0					
2. Total CMS Downtime (hours)	0.0					
3. Total CMS Downtime (%)	0.00%					

Excess Emissions Details								
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action		
	There were no periods of excess emissions during this reporting period							

	CMS Downtime Details								
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action					
	There were no periods of downtime during this reporting period.								
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0	_						
		0.0							

Reporting Period Dates: July 1, 2020 - September 30, 2020
Company Name: Hibbing Taconite Company

Company Address: 4950 Hwy 5 North
Hibbing MN
Process Unit Identification: EU020 SV024

Process Unit Description: Pellet Indurating Furnace Line No. 1; straight grate indurating furnace.

Total Source Operating Time in Reporting Period: 1,206 hours

Total Source Operating Days in Reporting Period: 51 days

Emission Limitation: N/A

Analyzer Analyte: NOX

Analyzer Manufacturer: Teledyne Moniror Labs

Analyzer Manufacturer Model No.: T200M
Analyzer Serial Number: 215
Date of Latest CMS Certification or Audit: 8/10/2020

Description of changes in CEMS, processes, or

controls since last reporting period:

Excess Emissions Summary					
Duration of excess emissions in reporting period due to:					
a. Startup/Shutdown	0.0				
b. Control equipment problems	0.0				
c. Process problems	0.0				
d. Other known causes	0.0				
e. Unknown causes	0.0				
Total duration of excess emissions (days)	0.0				
3. Total duration of excess emissions (%)	0.00%				

CMS Performance Summary						
CMS Downtime in reporting period due to:						
a. Monitor equipment malfunctions	0.0					
b. Non-Monitor equipment malfunctions	0.0					
c. Quality assurance calibration	0.0					
d. Other known causes	0.0					
e. Unknown causes	0.0					
2. Total CMS Downtime (hours)	0.0					
3. Total CMS Downtime (%)	0.00%					

Excess Emissions Details							
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action	
There were no periods of excess emissions during this reporting period							

	CMS Downtime Details									
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action						
			There were no periods of down	time during this reporting period.						
		0.0								
		0.0								
		0.0								
		0.0								
		0.0								
		0.0								
		0.0								

Reporting Period Dates: July 1, 2020 - September 30, 2020
Company Name: Hibbing Taconite Company

Company Address: 4950 Hwy 5 North
Hibbing MN
Process Unit Identification: EU020 SV024

Process Unit Description: Pellet Indurating Furnace Line No. 1; straight grate indurating furnace.

Total Source Operating Time in Reporting Period: 1,206 hours
Total Source Operating Days in Reporting Period: 51 days
Emission Limitation: N/A
Analyzer Analyte: 502

Analyzer Manufacturer: Teledyne Monitor Labs

Analyzer Manufacturer Model No.: T100H
Analyzer Serial Number: 135
Date of Latest CMS Certification or Audit: 8/10/2020

Description of changes in CEMS, processes, or

controls since last reporting period:

Excess Emissions Summary						
Duration of excess emissions in reporting period due to:						
a. Startup/Shutdown	0.0					
b. Control equipment problems	0.0					
c. Process problems	0.0					
d. Other known causes	0.0					
e. Unknown causes	0.0					
2. Total duration of excess emissions (days)	0.0					
3. Total duration of excess emissions (%)	0.00%					

CMS Performance Summary	
CMS Downtime in reporting period due to:	
a. Monitor equipment malfunctions	0.0
 b. Non-Monitor equipment malfunctions 	0.0
c. Quality assurance calibration	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total CMS Downtime (hours)	0.0
3. Total CMS Downtime (%)	0.00%

Excess Emissions Details							
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action	
There were no periods of excess emissions during this reporting period							

	CMS Downtime Details								
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action					
			There were no periods of down	time during this reporting period.					
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							

Reporting Period Dates: July 1, 2020 - September 30, 2020
Company Name: Hibbing Taconite Company

Company Address: 4950 Hwy 5 North

Hibbing MN
Process Unit Identification: EU020 SV024

Process Unit Description: Pellet Indurating Furnace Line No. 1; straight grate indurating furnace.

Total Source Operating Time in Reporting Period:

Total Source Operating Days in Reporting Period:

Emission Limitation:

Analyzer Analyte:

Stack Flow

Analyzer Manufacturer:

Sick Maihak

Analyzer Manufacturer Model No.: FLSE 100-H K178 35HSHS

Analyzer Serial Number: 13438339/11168507

Date of Latest CMS Certification or Audit: 8/10/2020

Description of changes in CEMS, processes, or

controls since last reporting period:

14/7							

Excess Emissions Summary	
Duration of excess emissions in reporting period due to:	
a. Startup/Shutdown	0.0
b. Control equipment problems	0.0
c. Process problems	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total duration of excess emissions (days)	0.0
3. Total duration of excess emissions (%)	0.00%

CMS Performance Summary	
CMS Downtime in reporting period due to:	
a. Monitor equipment malfunctions	0.0
 b. Non-Monitor equipment malfunctions 	0.0
c. Quality assurance calibration	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total CMS Downtime (hours)	0.0
3. Total CMS Downtime (%)	0.00%

Excess Emissions Details							
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action	
There were no periods of excess emissions during this reporting period							

	CMS Downtime Details								
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action					
	There were no periods of downtime during this reporting period.								
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							

Reporting Period Dates: July 1, 2020 - September 30, 2020

 NOX CGA or RATA
 8/10/2020

 SO2 CGA or RATA
 8/10/2020

 Flow CGA or RATA
 8/10/2020

Total Source Operating Time in Reporting Period: 1,206 hours
Total Source Operating Days in Reporting Period: 51 days

Reporting Period Dates: July 1, 2020 - September 30, 2020
Company Name: Hibbing Taconite Company

Company Address: 4950 Hwy 5 North Hibbing MN
Process Unit Identification: EU021

Process Unit Description: Pellet Indurating Furnace Line No. 2; straight grate indurating furnace.

Total Source Operating Time in Reporting Period: 1,064 hours
Total Source Operating Days in Reporting Period: 46 days
Emission Limitation: N/A
Analyzer Analyte: NOX

Analyzer Manufacturer:

Analyzer Manufacturer Model No.:

Analyzer Serial Number:

Date of Latest CMS Certification or Audit:

See Individual Stacks

See Individual Stacks

See Individual Stacks

Description of changes in CEMS, processes, or

controls since last reporting period:

See Individual Stacks

Excess Emissions Summary						
Duration of excess emissions in reporting period due to:						
a. Startup/Shutdown	0.0					
b. Control equipment problems	0.0					
c. Process problems	0.0					
d. Other known causes	0.0					
e. Unknown causes	0.0					
2. Total duration of excess emissions (days)	0.0					
3. Total duration of excess emissions (%)	0.00%					

CMS Performance Summary	
CMS Downtime in reporting period due to:	
 a. Monitor equipment malfunctions 	0.0
 b. Non-Monitor equipment malfunctions 	0.0
c. Quality assurance calibration	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total CMS Downtime (hours)	0.0
3. Total CMS Downtime (%)	0.00%

					Excess Emissions Details		
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action	
	There were no periods of excess emissions during this reporting period						

	CMS Downtime Details									
Start Date & Time End Date & Time Duration of Monitor Downtime (hours)		Cause of Monitor Downtime	Corrective Action							
	See Individual Stacks									
		0.0								
		0.00								
		0.00								
		0.00								
		0.00								
		0.00								
		0.00								

Reporting Period Dates: July 1, 2020 - September 30, 2020
Company Name: Hibbing Taconite Company

Company Address: 4950 Hwy 5 North
Hibbing MN
Process Unit Identification: EU021 SV025

Process Unit Description: Pellet Indurating Furnace Line No. 2; straight grate indurating furnace.

Total Source Operating Time in Reporting Period: 1,064 hours
Total Source Operating Days in Reporting Period: 46 days
Emission Limitation: N/A
Analyzer Analyte: NOX

Analyzer Manufacturer: Teledyne Monitor Labs

Analyzer Manufacturer Model No.: T200M
Analyzer Serial Number: 199
Date of Latest CMS Certification or Audit: 8/11/2020

Description of changes in CEMS, processes, or

controls since last reporting period:

Excess Emissions Summary	
Duration of excess emissions in reporting period due to:	
a. Startup/Shutdown	0.0
b. Control equipment problems	0.0
c. Process problems	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total duration of excess emissions (days)	0.0
3. Total duration of excess emissions (%)	0.00%

CMS Performance Summary	
CMS Downtime in reporting period due to:	
a. Monitor equipment malfunctions	0.0
 b. Non-Monitor equipment malfunctions 	0.0
c. Quality assurance calibration	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total CMS Downtime (hours)	0.0
3. Total CMS Downtime (%)	0.00%

					Excess Emissions Details			
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action		
	There were no periods of excess emissions during this reporting period							

	CMS Downtime Details								
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action					
	There were no periods of downtime during this reporting period.								
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
•		0.0	_						

Reporting Period Dates: July 1, 2020 - September 30, 2020
Company Name: Hibbing Taconite Company

Company Address: 4950 Hwy 5 North
Hibbing MN
Process Unit Identification: EU021 SV025

Process Unit Description: Pellet Indurating Furnace Line No. 2; straight grate indurating furnace.

Total Source Operating Time in Reporting Period:

Total Source Operating Days in Reporting Period:

Emission Limitation:

Analyzer Analyte:

1,064 hours
46 days
N/A
SO2

Analyzer Manufacturer: Teledyne Monitor Labs

Analyzer Manufacturer Model No.: T100H
Analyzer Serial Number: 119
Date of Latest CMS Certification or Audit: 8/11/2020

Description of changes in CEMS, processes, or

controls since last reporting period:

Excess Emissions Summary					
Duration of excess emissions in reporting period due to:					
a. Startup/Shutdown	0.0				
b. Control equipment problems	0.0				
c. Process problems	0.0				
d. Other known causes	0.0				
e. Unknown causes	0.0				
2. Total duration of excess emissions (days)	0.0				
3. Total duration of excess emissions (%)	0.00%				

CMS Performance Summary	
CMS Downtime in reporting period due to:	
a. Monitor equipment malfunctions	0.0
b. Non-Monitor equipment malfunctions	0.0
c. Quality assurance calibration	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total CMS Downtime (hours)	0.0
3. Total CMS Downtime (%)	0.00%

					Excess Emissions Details	
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action
There were no periods of excess emissions during this reporting period						

	CMS Downtime Details								
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action					
	There were no periods of downtime during this reporting period.								
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
•		0.0	_						

Reporting Period Dates: July 1, 2020 - September 30, 2020
Company Name: Hibbing Taconite Company

Company Address: 4950 Hwy 5 North
Hibbing MN
Process Unit Identification: EU021 SV025

Process Unit Description: Pellet Indurating Furnace Line No. 2; straight grate indurating furnace.

N/A

Total Source Operating Time in Reporting Period:

Total Source Operating Days in Reporting Period:

Emission Limitation:

Analyzer Analyte:

Analyzer Manufacturer:

1,064 hours

46 days

N/A

Stack Flow

Stick Maihak

Analyzer Manufacturer Model No.: FLSE 100-H K178 35HSHS

Analyzer Serial Number: 11318688/ 11318689

Date of Latest CMS Certification or Audit: 8/11/2020

Description of changes in CEMS, processes, or

controls since last reporting period:

Г	CMS Performance Summary	
L	CMS Ferformance Summary	
ı	 CMS Downtime in reporting period due to: 	
	 a. Monitor equipment malfunctions 	0.0
	 b. Non-Monitor equipment malfunctions 	0.0
	c. Quality assurance calibration	0.0
	d. Other known causes	0.0
l	e. Unknown causes	0.0
l	2. Total CMS Downtime (hours)	0.0
L	3 Total CMS Downtime (%)	0.00%

Excess Emissions Summary	
Duration of excess emissions in reporting period due to:	
a. Startup/Shutdown	0.0
b. Control equipment problems	0.0
c. Process problems	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
Total duration of excess emissions (days)	0.0
3. Total duration of excess emissions (%)	0.00%

Excess Emissions Details						
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action
There were no periods of excess emissions during this reporting period						

	CMS Downtime Details								
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action					
	There were no periods of downtime during this reporting period.								
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0	· · · · · · · · · · · · · · · · · · ·						

Reporting Period Dates: July 1, 2020 - September 30, 2020
Company Name: Hibbing Taconite Company

Company Address: 4950 Hwy 5 North
Hibbing MN
Process Unit Identification: EU021 SV026

Process Unit Description: Pellet Indurating Furnace Line No. 2; straight grate indurating furnace.

Total Source Operating Time in Reporting Period:

Total Source Operating Days in Reporting Period:

Emission Limitation:

Analyzer Analyte:

1,064 hours
46 days
N/A
NOX

Analyzer Manufacturer: Teledyne Monitor Labs

Analyzer Manufacturer Model No.: T200M
Analyzer Serial Number: 197
Date of Latest CMS Certification or Audit: 8/11/2020

Description of changes in CEMS, processes, or

controls since last reporting period:

Excess Emissions Summary							
Duration of excess emissions in reporting period due to:							
a. Startup/Shutdown	0.0						
b. Control equipment problems	0.0						
c. Process problems	0.0						
d. Other known causes	0.0						
e. Unknown causes	0.0						
2. Total duration of excess emissions (days)	0.0						
3. Total duration of excess emissions (%)	0.00%						

CMS Performance Summary	
CMS Downtime in reporting period due to:	
a. Monitor equipment malfunctions	0.0
 b. Non-Monitor equipment malfunctions 	0.0
c. Quality assurance calibration	0.0
d. Other known causes	2.0
e. Unknown causes	0.0
2. Total CMS Downtime (hours)	2.0
3. Total CMS Downtime (%)	0.19%

	Excess Emissions Details					
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action
There were no periods of excess emissions during this reporting period						

	CMS Downtime Details							
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action				
8/8/2020 21:00	8/8/2020 22:59	2.0	Other known causes	Shelter AC issues resolved. Returned to operation. Followed SSM plan.				
		0.0						
		0.0						
		0.0						
		0.0						
		0.0						
		0.0	-					
		0.0						

Reporting Period Dates: July 1, 2020 - September 30, 2020
Company Name: Hibbing Taconite Company

Company Address: 4950 Hwy 5 North
Hibbing MN
Process Unit Identification: EU021 SV026

Process Unit Description: Pellet Indurating Furnace Line No. 2; straight grate indurating furnace.

Total Source Operating Time in Reporting Period:

Total Source Operating Days in Reporting Period:

Emission Limitation:

Analyzer Analyte:

1,064 hours
46 days
N/A
SO2

Analyzer Manufacturer: Teledyne Monitor Labs

Analyzer Manufacturer Model No.: T100H
Analyzer Serial Number: 116
Date of Latest CMS Certification or Audit: 8/11/2020

Description of changes in CEMS, processes, or

controls since last reporting period:

Excess Emissions Summary							
Duration of excess emissions in reporting period due to:							
a. Startup/Shutdown	0.0						
b. Control equipment problems	0.0						
c. Process problems	0.0						
d. Other known causes	0.0						
e. Unknown causes	0.0						
Total duration of excess emissions (days)	0.0						
3. Total duration of excess emissions (%)	0.00%						

CMS Performance Summary	
CMS Downtime in reporting period due to:	
a. Monitor equipment malfunctions	0.0
 b. Non-Monitor equipment malfunctions 	0.0
c. Quality assurance calibration	0.0
d. Other known causes	2.0
e. Unknown causes	0.0
2. Total CMS Downtime (hours)	2.0
3. Total CMS Downtime (%)	0.19%

	Excess Emissions Details					
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action
There were no periods of excess emissions during this reporting period						

	CMS Downtime Details							
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action				
8/8/2020 21:00	8/8/2020 22:59	2.0	Other known causes	Shelter AC issues resolved. Returned to operation. Followed SSM plan.				
		0.0						
		0.0						
		0.0						
		0.0						
		0.0						
		0.0	-					
		0.0						

Reporting Period Dates: July 1, 2020 - September 30, 2020
Company Name: Hibbing Taconite Company

Company Address: 4950 Hwy 5 North Hibbing MN
Process Unit Identification: EU021 SV026

Process Unit Description: Pellet Indurating Furnace Line No. 2; straight grate indurating furnace.

Total Source Operating Time in Reporting Period:
Total Source Operating Days in Reporting Period:
Emission Limitation:
Analyzer Analyte:
Analyzer Manufacturer:

1,064 hours
46 days
N/A
Stack Flow
Stack Flow
Sick Maihak

Analyzer Manufacturer Model No.: FLSE 100-H K178 35HSHS

Analyzer Serial Number: 11318672/ 8398565

Date of Latest CMS Certification or Audit: 8/11/2020

Description of changes in CEMS, processes, or

controls since last reporting period:

Excess Emissions Summary	
Duration of excess emissions in reporting period due to:	
a. Startup/Shutdown	0.0
b. Control equipment problems	0.0
c. Process problems	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total duration of excess emissions (days)	0.0
3. Total duration of excess emissions (%)	0.00%

CMS Performance Summary	
CMS Downtime in reporting period due to:	
 a. Monitor equipment malfunctions 	0.0
b. Non-Monitor equipment malfunctions	0.0
c. Quality assurance calibration	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total CMS Downtime (hours)	0.0
3. Total CMS Downtime (%)	0.00%

				Excess Emissions Details		
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	ollutant Magnitude of Emissions	Cause of Excess Emissions	Corrective Action	
There were no periods of excess emissions during this reporting period						

	CMS Downtime Details								
Start Date & Time End Date & Time Duration of Monitor Downtime (hours) Cause of Mo		Cause of Monitor Downtime	Corrective Action						
	There were no periods of downtime during this reporting period.								
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							

Reporting Period Dates: July 1, 2020 - September 30, 2020
Company Name: Hibbing Taconite Company

4950 Hwy 5 North

Company Address:

Hibbing MN

Process Unit Identification:

EU021 SV027

Process Unit Description: Pellet Indurating Furnace Line No. 2; straight grate indurating furnace.

Total Source Operating Time in Reporting Period: 1,064 hours

Total Source Operating Days in Reporting Period: 46 days
Emission Limitation: N/A

Analyzer Analyte: NOX

Analyzer Manufacturer: Teledyne Monitor Labs

Analyzer Manufacturer Model No.: T200M
Analyzer Serial Number: 179
Date of Latest CMS Certification or Audit: 8/11/2020

Description of changes in CEMS, processes, or

controls since last reporting period:

Excess Emissions Summary	
Duration of excess emissions in reporting period due to:	
a. Startup/Shutdown	0.0
b. Control equipment problems	0.0
c. Process problems	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total duration of excess emissions (days)	0.0
3. Total duration of excess emissions (%)	0.00%

CMS Performance Summary							
CMS Downtime in reporting period due to:							
a. Monitor equipment malfunctions	0.0						
b. Non-Monitor equipment malfunctions	0.0						
c. Quality assurance calibration	0.0						
d. Other known causes	0.0						
e. Unknown causes	0.0						
2. Total CMS Downtime (hours)	0.0						
3. Total CMS Downtime (%)	0.00%						

					Excess Emissions Details	
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action
There were no periods of excess emissions during this reporting period						

	CMS Downtime Details								
Start Date & Time End Date & Time Duration of Monitor Downtime (hours)			Cause of Monitor Downtime	Corrective Action					
			There were no periods of down	ntime during this reporting period.					
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
•		0.0							

Reporting Period Dates: July 1, 2020 - September 30, 2020
Company Name: Hibbing Taconite Company

Company Address: 4950 Hwy 5 North
Hibbing MN
Process Unit Identification: EU021 SV027

Process Unit Description: Pellet Indurating Furnace Line No. 2; straight grate indurating furnace.

N/A

Total Source Operating Time in Reporting Period:

Total Source Operating Days in Reporting Period:

Emission Limitation:

Analyzer Analyte:

1,064 hours
46 days
N/A
SO2

Analyzer Manufacturer: Teledyne Monitor Labs

Analyzer Manufacturer Model No.: T100H
Analyzer Serial Number: 115
Date of Latest CMS Certification or Audit: 8/11/2020

Description of changes in CEMS, processes, or

controls since last reporting period:

Excess Emissions Summary							
Duration of excess emissions in reporting period due to:							
a. Startup/Shutdown	0.0						
b. Control equipment problems	0.0						
c. Process problems	0.0						
d. Other known causes	0.0						
e. Unknown causes	0.0						
2. Total duration of excess emissions (days)	0.0						
3. Total duration of excess emissions (%)	0.00%						

CMS Performance Summary	1
CM3 Ferrormance Summary	
 CMS Downtime in reporting period due to: 	
a. Monitor equipment malfunctions	0.0
 b. Non-Monitor equipment malfunctions 	0.0
c. Quality assurance calibration	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total CMS Downtime (hours)	0.0
3. Total CMS Downtime (%)	0.00%

					Excess Emissions Details	
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action
There were no periods of excess emissions during this reporting period						

	CMS Downtime Details								
Start Date & Time End Date & Time Duration of Monitor Downtime (hours)		Cause of Monitor Downtime	Corrective Action						
			There were no periods of down	ime during this reporting period.					
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							

Reporting Period Dates: July 1, 2020 - September 30, 2020
Company Name: Hibbing Taconite Company

4950 Hwy 5 North

N/A

Company Address: Hibbing MN
Process Unit Identification: EU021 SV027

Process Unit Description: Pellet Indurating Furnace Line No. 2; straight grate indurating furnace.

Total Source Operating Time in Reporting Period:

Total Source Operating Days in Reporting Period:

Emission Limitation:

Analyzer Analyte:

Analyzer Manufacturer:

1,064 hours

46 days

N/A

Stack Flow

Stick Maihak

Analyzer Manufacturer Model No.: FLSE 100-H K178 35HSHS

Analyzer Serial Number: 11318684/ 11318691

Date of Latest CMS Certification or Audit: 8/11/2020

Description of changes in CEMS, processes, or

controls since last reporting period:

CMS Performance Summary						
CMS Downtime in reporting period due to:						
 a. Monitor equipment malfunctions 	0.0					
 b. Non-Monitor equipment malfunctions 	0.0					
c. Quality assurance calibration	0.0					
d. Other known causes	0.0					
e. Unknown causes	0.0					
2 Total CMS Downtime (hours)	0.0					

0.00%

Excess Emissions Summary						
Duration of excess emissions in reporting period due to:						
a. Startup/Shutdown	0.0					
b. Control equipment problems	0.0					
c. Process problems	0.0					
d. Other known causes	0.0					
e. Unknown causes	0.0					
Total duration of excess emissions (days)	0.0					
3. Total duration of excess emissions (%)	0.00%					

					Excess Emissions Details	
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action
There were no periods of excess emissions during this reporting period						

3. Total CMS Downtime (%)

	CMS Downtime Details								
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action					
	There were no periods of downtime during this reporting period.								
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0	_						

Reporting Period Dates: July 1, 2020 - September 30, 2020
Company Name: Hibbing Taconite Company

Company Address: 4950 Hwy 5 North
Hibbing MN
Process Unit Identification: EU021 SV028

Process Unit Description: Pellet Indurating Furnace Line No. 2; straight grate indurating furnace.

N/A

Total Source Operating Time in Reporting Period:

Total Source Operating Days in Reporting Period:

Emission Limitation:

Analyzer Analyte:

1,064 hours

46 days

N/A

NOX

Analyzer Manufacturer: Teledyne Monitor Labs

Analyzer Manufacturer Model No.: T200M
Analyzer Serial Number: 198
Date of Latest CMS Certification or Audit: 8/11/2020

Description of changes in CEMS, processes, or

controls since last reporting period:

CMS Performance Summary	•
CMS Downtime in reporting period due to:	
a. Monitor equipment malfunctions	0.0
b. Non-Monitor equipment malfunctions	0.0
c. Quality assurance calibration	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total CMS Downtime (hours)	0.0
3. Total CMS Downtime (%)	0.00%

Excess Emissions Summary	
Duration of excess emissions in reporting period due to:	
a. Startup/Shutdown	0.0
b. Control equipment problems	0.0
c. Process problems	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total duration of excess emissions (days)	0.0
3. Total duration of excess emissions (%)	0.00%

					Excess Emissions Details	
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action
There were no periods of excess emissions during this reporting period						

	CMS Downtime Details								
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action					
	There were no periods of downtime during this reporting period.								
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							

Reporting Period Dates: July 1, 2020 - September 30, 2020
Company Name: Hibbing Taconite Company

Company Address: 4950 Hwy 5 North
Hibbing MN
Process Unit Identification: EU021 SV028

Process Unit Description: Pellet Indurating Furnace Line No. 2; straight grate indurating furnace.

N/A

Total Source Operating Time in Reporting Period:

Total Source Operating Days in Reporting Period:

Emission Limitation:

Analyzer Analyte:

1,064 hours
46 days
N/A
SO2

Analyzer Manufacturer: Teledyne Monitor Labs

Analyzer Manufacturer Model No.: T100H
Analyzer Serial Number: 117
Date of Latest CMS Certification or Audit: 8/11/2020

Description of changes in CEMS, processes, or

controls since last reporting period:

CMS Performance Summary	
CMS Downtime in reporting period due to:	
a. Monitor equipment malfunctions	0.0
b. Non-Monitor equipment malfunctions	0.0
c. Quality assurance calibration	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total CMS Downtime (hours)	0.0
3. Total CMS Downtime (%)	0.00%

0.0
0.0
0.0
0.0
0.0
0.0
0.00%

	Excess Emissions Details					
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action
There were no periods of excess emissions during this reporting period						

	CMS Downtime Details								
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action					
	There were no periods of downtime during this reporting period.								
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0	_						

Reporting Period Dates: July 1, 2020 - September 30, 2020
Company Name: Hibbing Taconite Company

Company Address: 4950 Hwy 5 North
Hibbing MN

Process Unit Identification: EU021 SV028

Process Unit Description: Pellet Indurating Furnace Line No. 2; straight grate indurating furnace.

Total Source Operating Time in Reporting Period:
Total Source Operating Days in Reporting Period:
Emission Limitation:
Analyzer Analyte:
Analyzer Manufacturer:

1,064 hours
46 days
N/A
Stack Flow
Stack Flow

Analyzer Manufacturer Model No.: FLSE 100-H K178 35HSHS

Analyzer Serial Number: 11318678/ 11318673

Date of Latest CMS Certification or Audit: 8/11/2020

Description of changes in CEMS, processes, or

controls since last reporting period:

Excess Emissions Summary	
Duration of excess emissions in reporting period due to:	
a. Startup/Shutdown	0.0
b. Control equipment problems	0.0
c. Process problems	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total duration of excess emissions (days)	0.0
3. Total duration of excess emissions (%)	0.00%

CMS Performance Summary							
CMS Downtime in reporting period due to:							
 a. Monitor equipment malfunctions 	3.0						
b. Non-Monitor equipment malfunctions	0.0						
c. Quality assurance calibration	0.0						
d. Other known causes	0.0						
e. Unknown causes	0.0						
2. Total CMS Downtime (hours)	3.0						
3. Total CMS Downtime (%)	0.28%						

Excess Emissions Details						
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action
There were no periods of excess emissions during this reporting period						

	CMS Downtime Details								
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action					
09/28/2020 01:00	09/28/2020 03:59	3.0	Monitor equipment malfunctions	Flow meter cleaned. Returned to operation. Followed SSM plan.					
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							

Reporting Period Dates: July 1, 2020 - September 30, 2020
Company Name: Hibbing Taconite Company

Company Address: 4950 Hwy 5 North Hibbing MN
Process Unit Identification: EU022

Process Unit Description: Pellet Indurating Furnace Line No. 3; straight grate indurating furnace.

Total Source Operating Time in Reporting Period: 1,403 hours
Total Source Operating Days in Reporting Period: 59 days
Emission Limitation: N/A
Analyzer Analyte: NOX

Analyzer Manufacturer:

Analyzer Manufacturer Model No.:

Analyzer Serial Number:

Date of Latest CMS Certification or Audit:

See Individual Stacks

See Individual Stacks

See Individual Stacks

Description of changes in CEMS, processes, or controls since last reporting period:

See Individual Stacks

Excess Emissions Summary							
Duration of excess emissions in reporting period due to:							
a. Startup/Shutdown	0.0						
b. Control equipment problems	0.0						
c. Process problems	0.0						
d. Other known causes	0.0						
e. Unknown causes	0.0						
Total duration of excess emissions (days)	0.0						
3. Total duration of excess emissions (%)	0.00%						

Excess Emissions Details							
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action	
There were no periods of excess emissions during this reporting period							

	CMS Downtime Details									
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action						
	See Individual Stacks									
		0.00								
		0.00								
		0.00								
		0.00								
		0.00								
		0.00								
		0.00								

Reporting Period Dates: July 1, 2020 - September 30, 2020
Company Name: Hibbing Taconite Company

Company Address: 4950 Hwy 5 North
Hibbing MN
Process Unit Identification: EU022 SV029

Process Unit Description: Pellet Indurating Furnace Line No. 3; straight grate indurating furnace.

Total Source Operating Time in Reporting Period:

Total Source Operating Days in Reporting Period:

Emission Limitation:

Analyzer Analyte:

1,403 hours
59 days
N/A
N/A
NOX

Analyzer Manufacturer: Teledyne Monitor Labs

Analyzer Manufacturer Model No.: T200M
Analyzer Serial Number: 213
Date of Latest CMS Certification or Audit: 8/12/2020

Description of changes in CEMS, processes, or

controls since last reporting period:

Excess Emissions Summary					
Duration of excess emissions in reporting period due to:					
a. Startup/Shutdown	0.0				
b. Control equipment problems	0.0				
c. Process problems	0.0				
d. Other known causes	0.0				
e. Unknown causes	0.0				
2. Total duration of excess emissions (days)	0.0				
3. Total duration of excess emissions (%)	0.00%				

CMS Performance Summary	1
·	
CMS Downtime in reporting period due to:	
Monitor equipment malfunctions	0.0
b. Non-Monitor equipment malfunctions	0.0
c. Quality assurance calibration	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total CMS Downtime (hours)	0.0
3. Total CMS Downtime (%)	0.00%

					Excess Emissions Details	
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action
There were no periods of excess emissions during this reporting period						

	CMS Downtime Details								
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action					
	There were no periods of monitor downtime during this reporting period								
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							

Reporting Period Dates: July 1, 2020 - September 30, 2020
Company Name: Hibbing Taconite Company

Company Address: 4950 Hwy 5 North
Hibbing MN
Process Unit Identification: EU022 SV029

Process Unit Description: Pellet Indurating Furnace Line No. 3; straight grate indurating furnace.

Total Source Operating Time in Reporting Period:

Total Source Operating Days in Reporting Period:

Emission Limitation:

Analyzer Analyte:

1,403 hours
59 days
N/A

N/A

SO2

Analyzer Manufacturer: Teledyne Monitor Labs

Analyzer Manufacturer Model No.: T100H
Analyzer Serial Number: 129
Date of Latest CMS Certification or Audit: 8/12/2020

Description of changes in CEMS, processes, or

controls since last reporting period:

Excess Emissions Summary						
Duration of excess emissions in reporting period due to:						
a. Startup/Shutdown	0.0					
b. Control equipment problems	0.0					
c. Process problems	0.0					
d. Other known causes	0.0					
e. Unknown causes	0.0					
2. Total duration of excess emissions (days)	0.0					
3. Total duration of excess emissions (%)	0.00%					

CMS Performance Summary	
CMS Downtime in reporting period due to:	
a. Monitor equipment malfunctions	0.0
 b. Non-Monitor equipment malfunctions 	0.0
c. Quality assurance calibration	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total CMS Downtime (hours)	0.0
3. Total CMS Downtime (%)	0.00%

					Excess Emissions Details	
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action
There were no periods of excess emissions during this reporting period						

	CMS Downtime Details								
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action					
	There were no periods of monitor downtime during this reporting period								
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
•		0.0	-						

Reporting Period Dates: July 1, 2020 - September 30, 2020
Company Name: Hibbing Taconite Company

Company Address: 4950 Hwy 5 North
Hibbing MN
Process Unit Identification: EU022 SV029

Process Unit Description: Pellet Indurating Furnace Line No. 3; straight grate indurating furnace.

N/A

Total Source Operating Time in Reporting Period:
Total Source Operating Days in Reporting Period:
59 days
Emission Limitation:
Analyzer Analyte:
Stack Flow
Analyzer Manufacturer:
Sick Maihak

Analyzer Manufacturer Model No.: FLSE 100-H K178 35HSHS

Analyzer Serial Number: 11318676/ 11318683

Date of Latest CMS Certification or Audit: 8/12/2020

Description of changes in CEMS, processes, or

controls since last reporting period:

CMS Performance Summary
CMS Downtime in reporting period due to:
a. Monitor equipment malfunctions
b. Non-Monitor equipment malfunctions
c. Quality assurance calibration
d. Other known causes
e. Unknown causes
2. Total CMS Downtime (hours)
3. Total CMS Downtime (%)

0.0 0.0 0.0 0.0 0.0

0.00%

Excess Emissions Summary	
Duration of excess emissions in reporting period due to:	
a. Startup/Shutdown	0.0
b. Control equipment problems	0.0
c. Process problems	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
Total duration of excess emissions (days)	0.0
3. Total duration of excess emissions (%)	0.00%

	Excess Emissions Details					
Start Date & Time	Start Date & Time End Date & Time Duration of Excess Emissions (hours) Pollutant Emissions (hours) Pollutant Emissions Cause of Excess Emissions Corrective Action					
There were no periods of excess emissions during this reporting period						

	CMS Downtime Details							
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action				
			There were no periods of monitor do	wntime during this reporting period				
		0.0						
		0.0						
		0.0						
		0.0						
		0.0						
		0.0	_					
		0.0	_					

Reporting Period Dates: July 1, 2020 - September 30, 2020
Company Name: Hibbing Taconite Company

Company Address: 4950 Hwy 5 North
Hibbing MN
Process Unit Identification: EU022 SV030

Process Unit Description: Pellet Indurating Furnace Line No. 3; straight grate indurating furnace.

Total Source Operating Time in Reporting Period: 1,403 hours

Total Source Operating Days in Reporting Period: 59 days

Emission Limitation: N/A

Analyzer Analyte: NOX

Analyzer Manufacturer: Teledyne Monitor Labs

Analyzer Manufacturer Model No.: T200M
Analyzer Serial Number: 212
Date of Latest CMS Certification or Audit: 8/12/2020

Description of changes in CEMS, processes, or

controls since last reporting period:

Excess Emissions Summary					
Duration of excess emissions in reporting period due to:					
a. Startup/Shutdown	0.0				
b. Control equipment problems	0.0				
c. Process problems	0.0				
d. Other known causes	0.0				
e. Unknown causes	0.0				
2. Total duration of excess emissions (days)	0.0				
3. Total duration of excess emissions (%)	0.00%				

CMS Performance Summary	1
·	
CMS Downtime in reporting period due to:	
Monitor equipment malfunctions	0.0
b. Non-Monitor equipment malfunctions	0.0
c. Quality assurance calibration	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total CMS Downtime (hours)	0.0
3. Total CMS Downtime (%)	0.00%

					Excess Emissions Details	
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action
There were no periods of excess emissions during this reporting period						

CMS Downtime Details								
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action				
	There were no periods of monitor downtime during this reporting period							
		0.0						
		0.0						
		0.0						
		0.0						
		0.0						
		0.0						
•		0.0	-					

Reporting Period Dates: July 1, 2020 - September 30, 2020
Company Name: Hibbing Taconite Company

Company Address: 4950 Hwy 5 North
Hibbing MN
Process Unit Identification: EU022 SV030

Process Unit Description: Pellet Indurating Furnace Line No. 3; straight grate indurating furnace.

Total Source Operating Time in Reporting Period: 1,403 hours
Total Source Operating Days in Reporting Period: 59 days
Emission Limitation: N/A
Analyzer Analyte: \$02

Analyzer Manufacturer: Teledyne Monitor Labs

Analyzer Manufacturer Model No.: T100H
Analyzer Serial Number: 130
Date of Latest CMS Certification or Audit: 8/12/2020

Description of changes in CEMS, processes, or

controls since last reporting period:

Excess Emissions Summary	
Duration of excess emissions in reporting period due to:	
a. Startup/Shutdown	0.0
b. Control equipment problems	0.0
c. Process problems	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total duration of excess emissions (days)	0.0
3. Total duration of excess emissions (%)	0.00%

CMS Performance Summary	
CMS Downtime in reporting period due to:	
a. Monitor equipment malfunctions	0.0
 b. Non-Monitor equipment malfunctions 	0.0
c. Quality assurance calibration	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total CMS Downtime (hours)	0.0
3. Total CMS Downtime (%)	0.00%

					Excess Emissions Details	
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action
There were no periods of excess emissions during this reporting period						

	CMS Downtime Details							
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action				
			There were no periods of monitor of	downtime during this reporting period				
		0.0						
		0.0						
		0.0						
		0.0						
		0.0						
		0.0						
		0.0						

Reporting Period Dates: July 1, 2020 - September 30, 2020
Company Name: Hibbing Taconite Company

Company Address: 4950 Hwy 5 North
Hibbing MN
Process Unit Identification: EU022 SV030

Process Unit Description: Pellet Indurating Furnace Line No. 3; straight grate indurating furnace.

N/A

Total Source Operating Time in Reporting Period:
Total Source Operating Days in Reporting Period:
59 days
Emission Limitation:
Analyzer Analyte:
Stack Flow
Analyzer Manufacturer:
Sick Maihak

Analyzer Manufacturer Model No.: FLSE 100-H K178 35HSHS

Analyzer Serial Number: 11318682/ 11318681

Date of Latest CMS Certification or Audit: 8/12/2020

Description of changes in CEMS, processes, or

controls since last reporting period:

CMS Performance Summary	
CMS Downtime in reporting period due to:	
 a. Monitor equipment malfunctions 	0.0
b. Non-Monitor equipment malfunctions	0.0
c. Quality assurance calibration	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total CMS Downtime (hours)	0.0
3. Total CMS Downtime (%)	0.00%

ı	Excess Emissions Summary	
ĺ	1. Duration of excess emissions in reporting period due to:	
١	a. Startup/Shutdown	0.0
١	b. Control equipment problems	0.0
	c. Process problems	0.0
١	d. Other known causes	0.0
١	e. Unknown causes	0.0
	2. Total duration of excess emissions (days)	0.0
١	3. Total duration of excess emissions (%)	0.00%
•		

					Excess Emissions Details	
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action
	There were no periods of excess emissions during this reporting period					

	CMS Downtime Details								
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action					
There were no periods of monitor downtime during this reporting period									
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							

Reporting Period Dates: July 1, 2020 - September 30, 2020
Company Name: Hibbing Taconite Company

Company Address: 4950 Hwy 5 North
Hibbing MN
Process Unit Identification: EU022 SV031

Process Unit Description: Pellet Indurating Furnace Line No. 3; straight grate indurating furnace.

Total Source Operating Time in Reporting Period: 1,403 hours

Total Source Operating Days in Reporting Period: 59 days

Emission Limitation: N/A

Analyzer Analyte: NOX

Analyzer Manufacturer: Teledyne Monitor Labs

Analyzer Manufacturer Model No.: T200M
Analyzer Serial Number: 214
Date of Latest CMS Certification or Audit: 8/12/2020

Description of changes in CEMS, processes, or

controls since last reporting period:

Excess Emissions Summary					
Duration of excess emissions in reporting period due to:					
a. Startup/Shutdown	0.0				
b. Control equipment problems	0.0				
c. Process problems	0.0				
d. Other known causes	0.0				
e. Unknown causes	0.0				
Total duration of excess emissions (days)	0.0				
3. Total duration of excess emissions (%)	0.00%				

CMS Performance Summary	
CMS Downtime in reporting period due to:	
a. Monitor equipment malfunctions	0.0
 b. Non-Monitor equipment malfunctions 	0.0
c. Quality assurance calibration	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total CMS Downtime (hours)	0.0
3. Total CMS Downtime (%)	0.00%

					Excess Emissions Details	
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action
There were no periods of excess emissions during this reporting period						

	CMS Downtime Details							
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action				
			There were no periods of monitor of	downtime during this reporting period				
		0.0						
		0.0						
		0.0						
		0.0						
		0.0						
		0.0						
		0.0						

Reporting Period Dates: July 1, 2020 - September 30, 2020
Company Name: Hibbing Taconite Company

Company Address: 4950 Hwy 5 North
Hibbing MN
Process Unit Identification: EU022 SV031

Process Unit Description: Pellet Indurating Furnace Line No. 3; straight grate indurating furnace.

Total Source Operating Time in Reporting Period: 1,403 hours

Total Source Operating Days in Reporting Period: 59 days

Emission Limitation: N/A

Analyzer Analyte: SO2

Analyzer Manufacturer: Teledyne Monitor Labs

Analyzer Manufacturer Model No.: T100H
Analyzer Serial Number: 132
Date of Latest CMS Certification or Audit: 8/12/2020

Description of changes in CEMS, processes, or

controls since last reporting period:

Excess Emissions Summary						
Duration of excess emissions in reporting period due to:						
a. Startup/Shutdown	0.0					
b. Control equipment problems	0.0					
c. Process problems	0.0					
d. Other known causes	0.0					
e. Unknown causes	0.0					
2. Total duration of excess emissions (days)	0.0					
3. Total duration of excess emissions (%)	0.00%					

CMS Performance Summary	
CMS Downtime in reporting period due to:	
a. Monitor equipment malfunctions	0.0
b. Non-Monitor equipment malfunctions	0.0
c. Quality assurance calibration	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total CMS Downtime (hours)	0.0
3. Total CMS Downtime (%)	0.00%

					Excess Emissions Details	
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action
There were no periods of excess emissions during this reporting period						

	CMS Downtime Details								
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action					
	There were no periods of monitor downtime during this reporting period								
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
•		0.0	-						

Reporting Period Dates: July 1, 2020 - September 30, 2020
Company Name: Hibbing Taconite Company

Company Address: 4950 Hwy 5 North

Hibbing MN
Process Unit Identification: EU022 SV031

Process Unit Description: Pellet Indurating Furnace Line No. 3; straight grate indurating furnace.

N/A

Total Source Operating Time in Reporting Period:
Total Source Operating Days in Reporting Period:
59 days
Emission Limitation:
Analyzer Analyte:
Stack Flow
Analyzer Manufacturer:
Sick Maihak

Analyzer Manufacturer Model No.: FLSE 100-H K178 35HSHS

Analyzer Serial Number: 11318670/ 11318677

Date of Latest CMS Certification or Audit: 8/12/2020

Description of changes in CEMS, processes, or

controls since last reporting period:

CMS Performance Summary	
CMS Downtime in reporting period due to:	
 a. Monitor equipment malfunctions 	0.0
 b. Non-Monitor equipment malfunctions 	0.0
c. Quality assurance calibration	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total CMS Downtime (hours)	0.0
Total CMS Downtime (%)	0.00%

Excess Emissions Summary	
Duration of excess emissions in reporting period due to:	
a. Startup/Shutdown	0.0
b. Control equipment problems	0.0
c. Process problems	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total duration of excess emissions (days)	0.0
3. Total duration of excess emissions (%)	0.00%

					Excess Emissions Details	
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action
There were no periods of excess emissions during this reporting period						

	CMS Downtime Details								
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action					
	There were no periods of monitor downtime during this reporting period								
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							

Reporting Period Dates: July 1, 2020 - September 30, 2020
Company Name: Hibbing Taconite Company

Company Address: 4950 Hwy 5 North
Hibbing MN
Process Unit Identification: EU022 SV032

Process Unit Description: Pellet Indurating Furnace Line No. 3; straight grate indurating furnace.

N/A

Total Source Operating Time in Reporting Period: 1,403 hours
Total Source Operating Days in Reporting Period: 59 days
Emission Limitation: N/A
Analyzer Analyte: NOX

Analyzer Manufacturer: Teledyne Monitor Labs

Analyzer Manufacturer Model No.: T200M

Analyzer Serial Number: 195

Date of Latest CMS Certification or Audit: 8/12/2020

Description of changes in CEMS, processes, or

controls since last reporting period:

CMS Performance Summary						
CMS Downtime in reporting period due to:						
 a. Monitor equipment malfunctions 	0.0					
 b. Non-Monitor equipment malfunctions 	0.0					
c. Quality assurance calibration	0.0					
d. Other known causes	0.0					
e. Unknown causes	0.0					
2. Total CMS Downtime (hours)	0.0					
3 Total CMS Downtime (%)	0.00%					

Excess Emissions Summary	
Duration of excess emissions in reporting period due to:	
a. Startup/Shutdown	0.0
b. Control equipment problems	0.0
c. Process problems	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total duration of excess emissions (days)	0.0
3. Total duration of excess emissions (%)	0.00%

					Excess Emissions Details	
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action
	There were no periods of excess emissions during this reporting period					

	CMS Downtime Details								
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action					
	There were no periods of monitor downtime during this reporting period								
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							

Reporting Period Dates: July 1, 2020 - September 30, 2020
Company Name: Hibbing Taconite Company

Company Address: 4950 Hwy 5 North
Hibbing MN
Process Unit Identification: EU022 SV032

Process Unit Description: Pellet Indurating Furnace Line No. 3; straight grate indurating furnace.

Total Source Operating Time in Reporting Period: 1,403 hours

Total Source Operating Days in Reporting Period: 59 days

Emission Limitation: N/A

Analyzer Analyte: SO2

Analyzer Manufacturer: Teledyne Monitor Labs

Analyzer Manufacturer Model No.: T100H
Analyzer Serial Number: 131
Date of Latest CMS Certification or Audit: 8/12/2020

Description of changes in CEMS, processes, or

controls since last reporting period:

Excess Emissions Summary					
Duration of excess emissions in reporting period due to:					
a. Startup/Shutdown	0.0				
b. Control equipment problems	0.0				
c. Process problems	0.0				
d. Other known causes	0.0				
e. Unknown causes	0.0				
2. Total duration of excess emissions (days)	0.0				
3. Total duration of excess emissions (%)	0.00%				

CMS Performance Summary	
CMS Downtime in reporting period due to:	
a. Monitor equipment malfunctions	0.0
 b. Non-Monitor equipment malfunctions 	0.0
c. Quality assurance calibration	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total CMS Downtime (hours)	0.0
3. Total CMS Downtime (%)	0.00%

					Excess Emissions Details	
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action
There were no periods of excess emissions during this reporting period						

	CMS Downtime Details							
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action				
	There were no periods of monitor downtime during this reporting period							
		0.0						
		0.0						
		0.0						
		0.0						
		0.0						
		0.0						
		0.0						

Reporting Period Dates: July 1, 2020 - September 30, 2020
Company Name: Hibbing Taconite Company

Company Address: 4950 Hwy 5 North
Hibbing MN
Process Unit Identification: EU022 SV032

Process Unit Description: Pellet Indurating Furnace Line No. 3; straight grate indurating furnace.

Total Source Operating Time in Reporting Period:
Total Source Operating Days in Reporting Period:
59 days
Emission Limitation:
Analyzer Analyte:
Stack Flow
Analyzer Manufacturer:
Sick Maihak

Analyzer Manufacturer Model No.: FLSE 100-H K178 35HSHS

Analyzer Serial Number: 11318680/ 11318671

Date of Latest CMS Certification or Audit: 8/12/2020

Description of changes in CEMS, processes, or

controls since last reporting period:

Excess Emissions Summary	
Duration of excess emissions in reporting period due to:	
a. Startup/Shutdown	0.0
b. Control equipment problems	0.0
c. Process problems	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total duration of excess emissions (days)	0.0
3. Total duration of excess emissions (%)	0.00%

CMS Performance Summary	
CMS Downtime in reporting period due to:	
 a. Monitor equipment malfunctions 	0.0
 b. Non-Monitor equipment malfunctions 	0.0
c. Quality assurance calibration	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total CMS Downtime (hours)	0.0
3. Total CMS Downtime (%)	0.00%

					Excess Emissions Details	
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action
There were no periods of excess emissions during this reporting period						

	CMS Downtime Details							
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action				
			There were no periods of monitor do	wntime during this reporting period				
		0.0						
		0.0						
		0.0						
		0.0						
		0.0						
		0.0						
		0.0						